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Bringing Excellence of Engineering to Wood Industries

Nihar Industries is synonymous with wood crafting machineries. We excel in manufacturing machineries required in wood Cutting, Polishing, Pressing, Fabrication and Engraving. Every machine or equipment needed in a wood factory is available with us. Global standards are maintained in our manufacturing process, while our human capital is superior in comparison to others in this same industry.

Trusted Suppliers

For a complete supply of wooden items manufacturing unit you need not look beyond Nihar Industries. We are the first to cater to your needs last to compromise on quality. We are confident of meeting your business demands at competitive prices. We are open to business enquiries and assure prompt attention once and always. Thank you....

Nihar industries



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Technical Specification

Description	NR - 115	NR - 115 E	
X-Y-Z Axis Movement	1300 x 2500 x 300 mm	1220 x 2440 x 300 mm	
Reposition Accuracy	0.01 mm	0.01 mm	
X-Y Movement	Taiwan Rack & Pinion Transmission	Taiwan Rack & Pinion Transmission	
Z Movement	German Ball Screw	German Ball Screw	
X-Y-Z Movement	Through Japanese Planetary Gear Box	Through Belt Drive	
Table Size	1440 x 3040 mm	1440 x 3040 mm	
Max Idling Speed	35m/min	25m/min	
Max Cutting Speed	25m/Min	15m/Min	
Working Voltage	3 Ø / 380V / 50HZ	3 Ø / 380V / 50HZ	
Spindle (Air Cooled Italian HSD Spindle)	6HP, 0-18000 RPM	6HP, 0-18000 RPM	
Drive Motor	Servo	Stepper	
Command	G Code (*.mmg, *.plt, *.tap)	G Code (*.mmg, *.plt, *.tap)	
Computer Interface	USB	USB	
Cable & Cable Guide	"IGUS" German	"IGUS" German	
Controls	NK-105 / NC Studio	NK-105 / NC Studio	
Colet Type & Size	ER 32 (3mm, 6mm, 12mm)	ER 32 (3mm, 6mm, 12mm)	
Work Piece Holding	Manual T - Slot Clamping	Manual T - Slot Clamping	
Vacuum Clamping	Optional	Optional	

Salient Features

- Whole Steel structure, Taiwan Linear Square orbit, Gear Rack for X Y axis, German Ball Screw for Z axis. Advance NK105 System.
- Artcam, Type 3 and Wentai Software Support.
- Option available with Italian HSD Spindle for long life maintenance free accurate operations.
- High Speed servo motor. Two for Y axis, and one for Each X & Z axis.
- Auto Oiling and aligning system.





NR - 115 R

CNC ROUTER WITH ROTARY ATTACHMENT





Salient Features

- Whole Steel structure, Taiwan Linear Square orbit, Gear Rack for X Y axis, German Ball Screw for Z axis. Advance NK105 System.
- Artcam, Type 3 and Wentai Software Support.
- Option available with Italian HSD Spindle for long life maintenance free accurate operations.
- High Speed servo motor. Two for Y axis, and one for Each X & Z axis.Auto Oiling and aligning system.





Technical Specification

Description	NR - 115 R	
X-Y-Z Axis Movement	1300 x 2500 x 300 mm	
Reposition Accuracy	0.01 mm	
X-Y Movement	Taiwan Rack & Pinion Transmission	
Z Movement	German Ball Screw	
X-Y-Z Movement	Through Japanese Planetary Gear Box	
Table Size	1440 x 3040 mm	
Max Idling Speed	35m/min	
Max Cutting Speed	25m/Min	
Working Voltage	3 Ø / 380V / 50HZ	
Spindle (Air Cooled Italian HSD Spindle)	6HP, 0-18000 RPM	
Drive Motor	Servo	
Command	G Code (*.mmg, *.plt, *.tap)	
Computer Interface	USB	
Cable & Cable Guide	"IGUS" German	
Controls	NK-105 / NC Studio	
Colet Type & Size	ER 32 (3mm, 6mm, 12mm)	
Work Piece Holding	Manual T - Slot Clamping	
Vacuum Clamping	Optional	
Rotary Job Size	Max. Dia. 150mm X1500mm	



	E dais 200 mm	2 001	
Working Table	2 Nos	2 Nos	
Structure	Strong seamless steel structure	Strong seamless steel structure	
X, Y, Z structure	X, Y Helical rack and pinion with Gearbox, Z TBI ball screw	X, Y Helical rack and pinion with Gearbox, Z TBI ball screw	
Idle speed	≥32000 mm/min	≥32000 mm/min	
Working speed	≥15000 mm/min	≥15000 mm/min	
	Italian HSD Air Cooled Spindle 6 KW spindle. 0-18000rpm/min speed, ER 32 Collet Size	Italian HSD Air Cooled Spindle 6 KW spindle. 0-18000rpm/min speed, ER 32 Collet Size	
Spindle	One horizontal 3.5kw air cooling spindle with 90 Degree automatic rotation along with two tools, ER 25 collet, 0-18000rpm	One horizontal 3.5kw air cooling spindle with 90 Degree automation rotation along with two tools, ER 25 collet, 0-18000rpm	
Operating system	Original NK105G3 control system	Original NK105G3 control system	
Drives and Motors	Servo Motor & Drive	Servo Motor & Drive	
Working voltage	AC 380V 3 Phase	AC 380V 3 Phase	
Guide Rail	Taiwan HIWIN 25 Linear Guide Rail	Taiwan HIWIN 25 Linear Guide Rail	
Cable & Cable Guide	Germany IGUS with IGUS cable tray	Germany IGUS with IGUS cable tray	
Command Code	G code, HPGL, U00, mmg, Plt	G code, HPGL, U00, mmg, Plt	
Software Support	Artcam software & Alphacam software support	Artcam software & Alphacam software support	
Clamping	Vacuum Clamping with 7.5 Kw Air Vacuum Pump	Vacuum Clamping with Movable Vacuum beam and 7.5KW Vacuum pump	
at the same time, whi changer cnc machine	two different tools for two different processing ich is similar with an economical auto-tool center with three tools. The vertical spindle can /drilling/milling. The horizontal spindle can do	Two spindles can use two different tools for two different processing at the same time, which is similar with an economical auto-tool changer cnc machine center with three tools. The vertical spindle	

Left and Right Side drilling/milling.

can do engraving/cutting/drilling/milling. The horizontal spindle can do left, Right, Top and Bottom side drilling/milling.

Whole machine is welded with seamless steel structure, which is high temperature annealing and vibrating stress relief, so the Structure bodyis stabilized and will not be deformed forever.

X and Y axis is transmitted by helical rack and pinion. This makes the machine work faster and has larger cutting force.

Z axis adopts imported Germany Ball Screw, so high precision for long life usage.

Three axes adopt Taiwan make HIWIN linear guide rail with high precision.

This machine has the function of re-carving after break point or power failure.

High soft and famous brand electric cables with high abrasion, fold, high temperature, acid or alkali resistance.





Technical Specification

Description	CNC ROUTER 4 AXIS
XYZ Working Area	1830 mm*3040 mm*500 mm
Process Precision	±0.05 mm
Reposition Precision	±0.025 mm
XY Structure	High Precision Planetary Gear Box X and Y Movement.
Z Structure	Backless Free Taiwan TBI Ball Screw, Taiwan Square Linear Guide.
Spindle	Italian HSD 9KW ATC air cool spindle. (spindle can rotation 0-180'c freely)
Spindle Speed	0-24000 RPM
Tool Magzine	Linear tool library 8 tools
Tool Holder	8 pcs
Table	Vacuum suction worktable 8 Zones
Motor and Driver	Japanese Yaskawa Servo motor and Driver
Motoreducer	Japanese SHIMPO
Inverter	Taiwan Delta Inverter 11kw
Control System	Taiwan Syntec control system
Software	Artcam, Mastercam, UG, Powermill
Command	G code (HPGL,U00,mmg,plt)
Collet	Er32
Max.Idling Speed	60m/min
Max.Working Speed	35m/min
Oil Injection	Manual
Cable	Germany Igus cable
Working Voltage	AC380V- Three Phase















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Technical Specification

Description	NR - 115 - ATC	
X-Y-Z Axis Movement	1300 mm x 2500 mm x 300 mm	
Repositioning Accuracy	+/-0.05 mm	
X-Y Movement	Taiwan Rack & Pinion Transmission	
Z Movement	German Ball screw	
Table Size	1550 mm x 3550 mm	
Max Idling Speed	35m/min	
Max Cutting Speed	25m/min	
Working Voltage	3 / 380 V / 50 Hz	
Colorda.	HSD ITALIAN 9KW, 0-24000RPM, ATC SPINDLE /	
Spindle	HQD 9KW, 0-24000RPM ATC Spindle	
Drive Motor	"YASHAKAWA" / Yakotek Servo motor & drive	
Command	G Code (*.mmg, *.tap, *.plt)	
Computer Interface	USB	
Controls	Taiwan "Syntec" Control System / NK105G3	
Cable and Cable Guide	"IGUS" German	
Linear Tool Magazine	8 Tools	
Tool Post	8 Pieces	
Colet Type & Size	ER 32 (3mm, 6mm, 12mm)	
Work piece Holding	Vacuum Holding	





Italian HSD ATC 9KW Air Cool Spindle

1001 Holder



Taiwan Syntec Control system



Tool Sensor



Japan Yaskawa Servo Driver



Japan Yaskawa Servo motor



CNC WOOD TURNING LATHE



Technical Specification

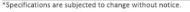
Description	NR - 147		
Working Job Size (Max.)	Dia 300 mm x 1500 mm		
Working Job Size (Min.)	Dia 20 mm x 200 mm		
Repositioning Accuracy	±0.05 mm		
X-Y Movement	Taiwan Rack & Pinion Transmission		
Z Movement	German Rolling Ball Screw		
Working Voltage	3Ø / 380 V / 50 Hz		
Motor Power	4KW (Variable Speed 0-3500 RPM)		
Spindle Power	2.2 KW AIR Cooled (0-18000 RPM)		
Working Speed	4000 mm/min		
Drive Motor	Stepper		
Command	G Code (*.mmg, *.tap, *.plt)		
Computer Interface	USB		
Controls	NK 105		
Collat Size	6 mm, 8 mm, 12 mm		
Computer Interface	Turning /Cylindrical Surface Carving Flat Surface Carving		

Salient Features

- High quality castiron body machine.
- NK105control system which with USB connection operated with the handle, convenient operation.
- Has the function of re-carving after break point and power failure and forecasting process time.
- Perfect oil-inject system makes maintenance much easier.

Application

Staircase column, Chairs legs, Cylindrical, Conical carving, Flat surface carving.





VACUUM PRESS NR - 111

Technical Specification

Description	Unit	NR - 111	NR - 111 E
No. of Working Table	Nos.	1 or 2	1 or 2
Work Table Size (L x B)	mm	2440 x 1250	2440 x 1250
Max. Thickness of Work Piece	mm	50	50
Max. Connecting Load	KW	18	18
Average Cycle Time	Min.	3-5	3-5
Vacuum	mpa	-0.1	-0.1
Heating System	-	Heater / Infrared Bulb	Heater / Infrared Bulb
Controls	-	Manual/Auto	Manual/Auto
Application	-	MDF/HDF	MDF/HDF
Lamination Material	-	PVC Foil	PVC Foil
Vacuum Pump	-	German "Busch" Make	German "Busch" Make
Heating Chamber Insulation	-	Yes	No
Trolley Vacuum Control	-	Automatic Solenoid Valve	Manual

*Specifications are subjected to change without notice.



Technical Specification

Description	NR - 142 (6R)	NR - 142 (4R)
Board Width (Max.)	1250mm	1250mm
Board Thickness (Max.)	75mm	75mm
Heating Power Required	7.5 KW	3.75 KW
Drive Motor	1 HP	1 HP
Electrical Connection Req.	3Ø,50Hz	3Ø,50Hz
Air Pressure Required	5-7Kg	5-7Kg

Salient Features

- Hard rubber roller. Three stage pressing & two stage heating to ensure perfect bonding of laminate to board.
- Variable frequency drive to adjust different speed of roller.

Digital temperature controller.



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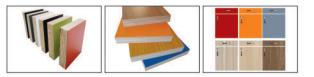
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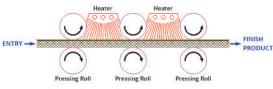
Salient Features

- Energy efficient structure design.
- Vacuum through German vacuum pump.
- Automatic vacuum control.
- Silicon sheet for vacuum holding and best quality result.
- Working trolley designed to accommodate 90" x 48" doors.
- · Heating through electric heaters.
- Centralized controlling and display system.
- Digital temperature indicator.
- Robust & heavy duty structure.
- Single & double working table arrangement.
- Faster your production.
- . User friendly & easy to operate.

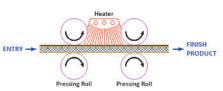
Optional

· Heating through infrared bulbs.





Three stage pressing & two stage heating



Two stage pressing & one stage heating



 Ask for cold press in different size like
 10'x4', 9'x5', 10'x5',
 9'x6', 10'x6', etc.

Auto pressure control system to

out pressing cycle.

Operation cycle timer.Manual and auto system.

maintain pressure within limit through

 Motor protection circuit breaker for motor overload protection.

Emergency Stop Arrangement.

*Specifications are subjected to change without notice.

Description	Unit	NR-117 2C	NR-117 4C	NR-117 E 4C	NR-117 6C
Capacity	Ton	50	100	100	150
Platen Size	mm	2500 x 1300	2500 x 1300	2500 x 1300	2500 x 1300
Max Opening	mm	1000	1000	1000	1000
No of cylinders	Nos	2	4	4	6
Ram Stroke	mm	1000	1000	1000	1000
Automatic Power Pack & Panel	HP	3	5	5	7.5

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HOT PRESS



HOT PRESS MULTI LAYER

Technical Specification

Description	NR-113			
Capacity	120 Ton	120 Ton		
No of Platen	2 Platen (Single Layer)	3 Platen (Two Layer)		
Platen Size	2500 x 1300 x 42 mm +/-0.2 mm	2500 x 1300 x 42 mm +/-0.2 mm		
Daylight Gap	380 mm	170 mm		
Nos. of Cylinder	6 (Six)	6 (Six)		
Diameter of Ram	85 mm	85 mm		
Stroke of Ram	400 mm	400 mm		
Heating Medium	Thermic Oil	Thermic Oil		
Hydraulic Power	2.25 KW	2.25 KW		
Heating Power	18 KW	28 KW		
Circulating Pump Power	0.75 KW	0.75 KW		
Total Power Required	21 KW	31 KW		

*Specifications are subjected to change without notice.



Salient Features

 Heavy duty high quality fabricated steel structure.

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HOT PRESS

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- Leak proof hydraulic cylinder.
- Hard chrome plated rams.
- Equal heating in all daylights.
- Accurate welded and machined for minimum deflection.
- Heavy duty german power pack.
- Maintenance free hydraulic systems.
- Siemence PLC control.
- Italian Circulating pump.



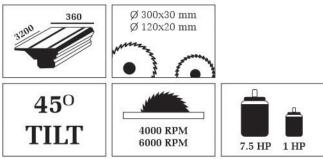


NR - 124

PANEL SAW







Salient Features

- Apply to processing all kinds of density boards, shaving boards, wood-based panels, ABS panels, PVC panels, organic glass plates and solid wood and others with wood structure and similar hardness.
- Movable table guide track is plating chromium steel balls structure, exact and durable.
- Made of high-strength extruded aluminum alloy, movable table is high in strength and wont bend
- With oxidation treatment, movable table surface is beautiful and hardwearing.
- Tilt angles of main and scoring saw blades are displayed directly by precision inclinometer.

Optional

Pneumatic job holding provision

Technical Specification

Description	Unit	NR - 124
Sliding Table Size (L x W)	mm	3200 x 360
Rip Capacity / Cutting Width	mm	1250
Main Saw Section		
Saw Blade Diameter	mm	300 (250-350)
Shaft Diameter	mm	30
Tilting of Saw Blade	Degree	90° - 45°
Max. Cutting Depth at 90 $^{\circ}$	mm	80
Max Cutting Depth at 45°	mm	55
Speed of Saw Blade	RPM	4000/6000
Saw Blade Motor	HP	7.5
Scoring Saw Section		
Scoring Saw Blade Diameter	mm	120
Shaft of Scoring Saw	mm	20
Speed of Scoring Blade	RPM	8000
Scoring Blade Motor	HP	1

PANEL SAW





Technical Specification

Description	Unit	NR - 124-A
Sliding Table Size (L x W)	mm	3200 x 405
Rip Capacity / Cutting Width	mm	1250
Main Saw Section		
Saw Blade Diameter	mm	300 (250-350)
Shaft Diameter	mm	30
Tilting of Saw Blade	Degree	90° - 45°
Max. Cutting Depth at 90°	mm	75
Max Cutting Depth at 45°	mm	51.5
Speed of Saw Blade	RPM	4000/6000
Saw Blade Motor	HP	7.5
Scoring Saw Section		
Scoring Saw Blade Diameter	mm	120
Shaft of Scoring Saw	mm	20
Speed of Scoring Blade	RPM	8000
Scoring Blade Motor	HP	1

405 Ø 300x30 mm Ø 120x20 mm

Salient Features

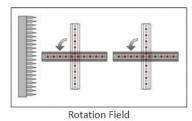
- Apply to processing all kinds of density boards, shaving boards, wood-based panels, ABS panels, PVC panels, organic glass plates and solid wood and others with wood structure and similar hardness.
- Movable table guide track is plating chromium steel balls structure, exact and durable.
- Made of high-strength extruded aluminum alloy, movable table is high in strength and wont bend
- With oxidation treatment, movable table surface is beautiful and hardwearing.
- Tilt angles of main and scoring saw blades are displayed directly by precision inclinometer.



MULTI BORING TRIPLE HEAD



Precise Drilling strike is accurately displayed on digital LED display



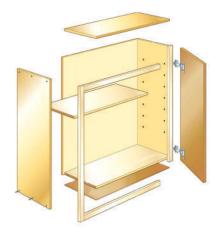
Technical Specification

Description	NR - 153 - 3R	
Max. Width of Work Piece (X Direction)	1850 mm	
Max. Distance of Two Horizontal Boring Position	640 mm	
Min. Distance of Vertical Drilling Group	128 mm	
Max. Thickness of Work Piece	78 mm	
Max. Depth of Horizontal Boring Head	40 mm	
Max. Depth of Vertical Boring Head	70 mm	
Rotating Speed of Boring Spindles	2800 RPM (50Hz)	
Vertical Boring Power	1.5 KW + 1.5 KW	
Horizontal Boring Power	1.5 KW	
Working Pressure	0.6-0.8 Mpa	
Power	4.5 KW / 415V /50 Hz	

*Specifications are subjected to change without notice.







MULTI BORING DOUBLE HEAD

Technical Specification

Description	NR - 153 - 2R
Max Hole Diameter	Max=35 mm (Single Bit) D=13 mm (Multi bit)
Drilling Depth	H max = 60 mm
Drill Fitting Diameter	10mm
Max Processing Hole Distance	L Max x B Max =1500 x 640 mm
Total Power of Motor	3 kw
Spindle Speed	2840 RPM
Total Number of shafts	21x2=42
Dimensions	2300 x 2500 x 1460 mm

HIGH SPEED ROUTER





Technical Specification

NR - 171
800 mm x 600 mm
60 mm
730 mm
45 Deg.
18000 RPM
2.4/3 Kw
12.7 mm
7 Kg / Cm2

*Specifications are subjected to change without notice.

MANUAL EDGE BANDER





Technical Specification

NR - 151

Description	Unit	NR - 151
Table Size	mm	1200 x 920
Work piece Thickness	mm	10 - 60
Band Thickness	mm	0.5-3
Glue Pot Capacity	Kg	Approx 3
Heating Power	KW	3
Motor Power	HP	1
Feeding Speed	m/min	5-10
Band Cutting Control	-	Foot Switch / Limit Switch
Air Pressure Required	Kg/Cm2	5-7
Band Coil Diameter	mm	525





NR - 169

Salient Features

- A side ripfence of alluminum which is adjustable.
- Clamping for tenoning work.
- Ground & electronically balanced spindle for vibration free operation.
- · Easy and convenient system for locking of spindle shaft.
- Spindle driven by motors through V belts and are housed in sealed bearings; thus ensuring minimum maintenance.
- 3 spindle speeds 5000 / 7000 / 9000 RPM for selection depending on tool diameter.
- Dust chute is provided on fence assembly for dust evacuation.
- It is advised that 9000 RPM speed be utilized for routing work only.

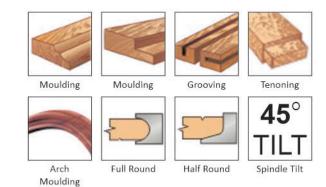
FEEDER

1 HP (0.75 Kw) 3 Phase. Equipped with Variable Speed (50Hz) 2~17 M/min Feeder can be used with • Spindle Moulder. • Edge Bander.

For smooth & safe working.



SPINDLE MOULDER SLIDING TABLE



Technical Specification

Description	NR - 169
Fix Table Size	865 mm x 548 mm
Sliding Table Size	1300 mm x 315 mm
Spindle Dia.	30 mm
Spindle Speed	5000/7000/9000 RPM
Spindle Tilt	45°
Spindle Movement	100 mm
Max Molding Block Width	100 mm
Dust Collecting pot Dia.	100 mm
Power	5 HP

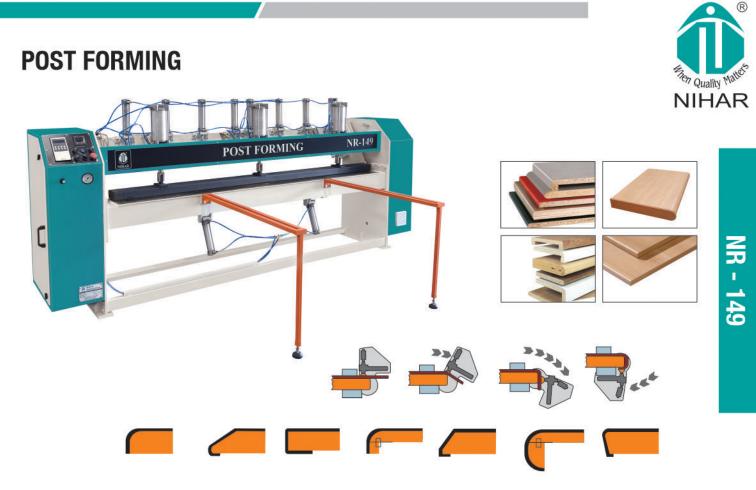
*Specifications are subjected to change without notice.



SPINDLE MOULDER FIX TABLE

Technical Specification

Description	NR - 169 FT
Table Size	1130 mm x 670 mm
Max Milling Thickness	120 mm
Spindle Dia.	35 mm
Spindle Speed	8000/10000 RPM
Dust Collecting pot Dia.	100 mm
Power	7.5 HP



Salient Features

- Automatic Post forming cycle.
- Pneumatic cylinders to apply uniform pressure
- on job for effective bonding of Laminates.
- Facility for manual and Automatic
- Hard chrome plated heater bar for smooth operation and long life.
- Mechanical drive control.
- Drive motor with brake is provided to avoid slippage of rotary part.

Technical Specification

Description	Unit	NR - 149	NR - 149 4F
Max Job Length	mm	2440	1200
Min. Job Length	mm	300	300
Job Thickness Range	mm	16-125	16-125
Min. Job Width	mm	150	150
Max Heating Temp	С	200	200
Compressed Air Requirement	Kg-cm2	7	7
Heating Element	KW	3	2
Electric Motor - 3Phase	HP	0.5	0.5

*Specifications are subjected to change without notice.

NR - 187

Technical Specification

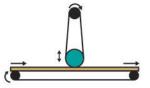
Description	NR - 187	NR - 187 PLUS
Straightness Of Cut Veneer	0 - ±0.25	0 - ±0.30
Maximum Cutting Length	1600 mm	3100 mm
Maximum Cutting Width	630 mm	630 mm
Maximum Shear Thickness	50 mm	50 mm
Maximum Working Pressure	10 mpa	10 mpa
Installed Power	4 Kw (6HP)	4 Kw (6HP)
Feeding Motor Power	0.18 Kw	0.18 Kw
Mechanical Weight	1650 Kg.	2650 Kg.
Dimensions	2470 x 1450 x 1600 mm	4500 x 1680 x 1680 mm

VEENER GUILLOTINE









WIDE BELT SANDER

WIDE BELT SANDER SINGLE HEAD - CALIBRATOR

Technical Specification

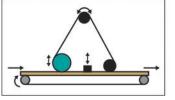
Description	NR-133 C
No of Head	One Dia - 290 mm Steel Roll
Working Width	200 mm - 1250 mm
Working Thickness	6 mm to 60 mm
Calibrating Head	30 KW (40 HP)
Calibrating Belt Size	2620 mm x 1330 mm
Feeding Speed	5 - 40 m/Min
Feeder Motor	4 KW (5 HP)
Brush Motor	0.75 KW (1 HP)
Up/Down Motor	0.75 KW (1 HP)
Total Power	35.5 KW (47 HP)
Working Pneumatic Pressure	0.4 to 0.8 Mpa

*Specifications are subjected to change without notice.

WIDE BELT SANDER SINGLE HEAD SANDING & POLISHING

Technical Specification

Description	NR-133 SP
Sanding Roller Diameter	280 mm
No of Head	One
Working Width	200 mm - 1250 mm
Working Thickness	6 mm to 60 mm
Sanding Head	18.75 KW (25 HP) Sanding Head with Polishing Pad
Sanding Belt Size	2620 mm x 1330 mm
Feeding Speed	5 - 40 m/Min
Feeder Motor	2.2 KW (3 HP)
Brush Motor	0.75 KW (1 HP)
Up/Down Motor	0.75 KW (1 HP)
Total Power	22.45 KW (30 HP)
Working Pneumatic Pressure	0.4 to 0.8 Mpa





WIDE BELT SANDER





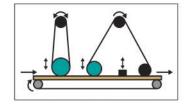


WIDE BELT SANDER DOUBLE

Technical Specification

Description	NR-133 S+P
Sanding Roller Diameter	280 mm
Polishing Roller Diameter	180 mm
Working Width	200 mm - 1250 mm
Working Thickness	6 mm to 60 mm
Feeding Speed	5 - 40 m/min
Belt Size	1330 x 2620 mm
Total Power	39 KW (52 HP)
Sanding Motor Power	18.75 KW (25 HP)
Calibration/ Polishing Motor power	15 KW (20 HP)
Feeding Motor Power	3.75 KW (5 HP)
Up / Down Motor Power	0.75 KW (1 HP)
Brush Motor	0.75 KW (1 HP)
Working Pressure	0.4 to 0.8 Mpa

*Specifications are subjected to change without notice.



WIDE BELT SANDER DOUBLE HEAD - CALIBRATION + SANDING & POLISHING

Technical Specification

Description	NR-133 C+SP
Calibrating Roller Diameter	290 mm
Sanding Roller Diameter	280 mm
Working Width	200 mm - 1250 mm
Working Thickness	6 mm to 60 mm
Feeding Speed	5 - 40 m/min
Belt Size	1330 x 2620 mm
Total Power	54.25 KW (72 HP)
Calibration Motor power	30 KW (40 HP)
Sanding Motor Power	18.75 KW (25 HP) with Polishing Pad
Feeding Motor Power	4 KW (5 HP)
Up / Down Motor Power	0.75 KW (1 HP)
Brush Motor	0.75 KW (1 HP)
Working Pressure	0.4 to 0.8Mpa





NR - 162

AUTOMATIC DD SAW

Technical Specification

Description	Automatic DD SAW		
Saw Blade Diameter	Φ250 mm - Φ315 mm		
Thickness of The Sawing Board	2.7 mm - 60 mm		
Cut Size	Width - Min. 762mm(30") to Max. 1220mm (48") Length - Min. 1830 (72") to Max. 2440mm (96")		
Rotational Speed of The Main Saw	6500 Rpm		
Overall Dimensions	8500 x 5530 x 1420 mm		
Power	11KW (15HP)x 2800 RPM - 2 NOS 7.5KW (10HP) x 2800RPM - 2 Nos 1.5 KW (2HP) x1440 RPM - 2 Nos 0.75KW (1HP) x 1440 RPM - 2Nos.		
Control Method	PLC Control System		
Cutting Size Adjustment	By PLC Control		
Table lifter With Stacker (Scissor Lift)	ft) 1set with Hydraulic Powerpack (5HP)		
Red Laser	2Set (4 Piece)		
Working Dry Air Pressure	0.4 to 0.8 Mpa		

*Specifications are subjected to change without notice.

GLUE SPREADER



Technical Specification

Description	NR-171
Maximum Passing Height	55 mm
Rubber Shore Hardness	65° - 67°
Rubber Thickness	20 mm
Nominal Length of Rubber Roller (With Groove)	1350 mm
Coating Width	1250 mm
Driving Motor	3 HP / 1440 RPM
Safety Guard (Optional)	Safety at Entry and Exit of machine with Limit Switch
Loading Table (Optional)	At Entry and Exit of machine 600mm x 3000mm
Variable Speed (Optional)	VFD Will be provided to run machine at variable speed
Glue Pot (Optional)	Glue Pouring Hopper Will be provided

DUST COLLECTOR





DUST COLLECTOR (PULSE JET)

Technical Specification

Description	NR-131 P 7.5	NR-131 P 15
Motor	7.5 HP	15 HP
Suction Capacity	5500 CMH	5000 CMH
Blower Pressure	225 m.m. st.W.C.	350 m.m. st.W.C.
No of Bag	16 (4 x 4) Dia 150 x 1400mm	36 (6 x 6) Dia 150 x 2000mm

*Specifications are subjected to change without notice.

PORTABLE DUST COLLECTOR

Technical Specification

Description	Unit	NR - 131 A	NR - 131 B	NR - 131 C
Motor 3Ø	HP	3	5	7.5
Suction Capacity	CFM/M ³ Per Hr	1800/3000	2700/4500	3500/5900
Inlet	Nos	2 or 3	2 or 3	2 or 3
Inlet Dia	mm	100	100	100
Bag Dia x Length	mm	450 x 900	450 x 900	450 x 900

*Specifications are subjected to change without notice.

Salient Features

- Robust And Heavy Duty Structure.
- Statically & Dynamically Balanced Impeller.
- Wheels are provided for Easy Movement of Dust Collector.

Application

 Used to remove saw dust generating at operating area of wood working industries.

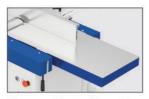




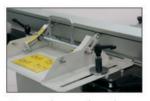
PL-410B

16"PLANER





Fine matching table surface



Centered controls and cam looking fence for quick adjustments



Quick planning table adjustable provides excellent planning quality



Excellent extraction provide the best extraction results

Technical Specification

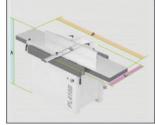
Description	PL-410B	
Cutter Block Speed	5500 RPM	
Cutter Block Diameter	70 mm	
Max Depth of Cut	4 mm	
Cutter Head	2 Slot Spiral Cutter Head 44pcs/ 15 x 15 x 2.5mm	
Over Length of Planer Tables	2000 mm	
Max Planner Width	410 mm	
Extractor Port Dia	120 mm	
Cutting Motor Output	3*400V 4kw S6	

*Specifications are subjected to change without notice.

DIMENSION



Key Capacity A Max Planer Width 410 mm



Layout A. 2080 mm B. 740 mm C. 1127 mm

16" PLANER/THICKNESSER







Single Handed table lift, switching from surface planning to thicknessing cannot be easier



Centered controls and cam looking fence for quick adjustment



Study central column for superior stability and easy rise and fall adjustment



Built-in dust chute capable of handling both planning and thicknessing operations

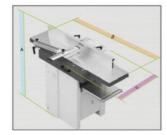
Technical Specification

Description	PT-410B		
Feed Speed	7m/min		
Cutter Block Speed	5500 RPM		
Cutter Block Diameter	70 mm		
Max Thickness Height	4-225 mm		
Max thickness Width	410 mm		
Min length of workpiece	160 mm		
Depth Indicator	Scale		
Cutter Head	2 Slot Spiral Cutter Head 44pcs/ 15 x 15 x 2.5 mm		
Over Length of Planer Tables	1659 mm		
Thickness table size	650 x 407 mm		
Extractor Port Dia	120 mm		
Cutting Motor Output	3*400V 4kw S6		

DIMENSION



Key Capacity A. Max Depth of Cut 225 mm B. Max Thicknesser Width 410 mm



Layout A. 1002 mm B. 1659 mm C. 1350 mm



PT-310B

12" PLANER/THICKNESSER





Single Handed table lift, switching from surface planning to thicknessing cannot be easier



Centered controls and cam looking fence for quick adjustment



Study central column for superior stability and easy rise and fall adjustment



Built-in dust chute capable of handling both planning and thicknessing operations

Technical Specification

Description	PT-310B		
Feed Speed	7m/min		
Cutter Block Speed	5500 RPM		
Cutter Block Diameter	70 mm		
Max Thickness Height	4-225 mm		
Max thickness Width	310 mm		
Min length of workpiece	160 mm		
Depth Indicator	Scale		
Cutter Head	2 Slot Spiral Cutter Head 34pcs/ 15x15x2.5mm		
Over Length of Planer Tables	1410 mm		
Thickness table size	545 x 307 mm		
Extractor Port Dia	100 mm		
Cutting Motor Output	3*400V 2.2kw S1		

*Specifications are subjected to change without notice.

DIMENSION





Key Capacity A. Max Depth of Cut 225 mm B. Max Thicknesser Width 310 mm

Layout A. 960 mm B. 1410 mm C. 1050 mm

25"THICKNESSER







Variable speed infeed by inverter suit for all types of finish required

Technical Specification

Description

Feed Speed

01

-

-	
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Spring-loaded pressure bars and double outfeed roller prevent vibration of workpieces during thicknessing

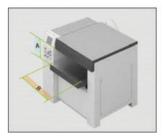


Electronic positioner help to reduce positioning time and high precision

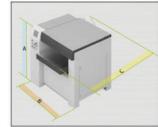


Cast iron table mounted on 4 heavy pillar for excellent support and accurent without any looking

DIMENSION



Key Capacity A. Max Thicknesser Height 300 mm B. Max Thicknesser Width 630 mm



Layout A. 1150 mm B. 1200 mm C. 1220 mm

Cutter Block Speed	5500 RPM	
Cutter Block Diameter	115 mm	
Max Thickness Height	5-300 mm	
Max thickness Width	630 mm	
Min length of Workpiece	280 mm	
Max Depth of Cut	8 mm	
Cutter Head	4 Slot Spiral Cutter Head 104pcs/ 15 x 15 x 2.5 mm	
Thickness Table Size	1050 x 630 mm	
Extractor Port Dia	150 mm	
Cutting Motor Output	3*400V 5.5kw S1	
Lifting Motor Output	0.25kw	
Feeding Motor Output	0.55kw	

TH-630A

4-16m/min (Variable Speed)



16" BAND SAW



Technical Specification

Description	BS-410B	
Blade Length	3531 mm	
Blade Width	6-30 mm	
Blade speed	3 x 400V 1500 m/min	
Max Depth of Cut	With Bearing Guide 280 mm	
Throat Width	390 mm	
Table Size	578 x 420 mm	
Table Tilt	0-45°	
Bandwheel Diameter	400 mm	
Motor Power Output	3 x 400 V 2.2kw S1	
Extractor Port Diameter	2 x 100 mm	

*Specifications are subjected to change without notice.



Solid cast iron bandwheel and reliable dual support tension system



European industrial roller blade guide



Blade quick release with hefty flywheel spring to help the saw withstand greater forces required for tensioning wide blades



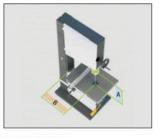
Oversize casting trunnions that lend solid foundation below and driven by gear for easy tilting

OPTIONAL ACCESSORIES



Miter Gauge

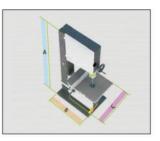
DIMENSION



Key Capacity A. Max Depth of Cut 280 mm B. Max Thicknesser Width 390 mm



Wheel Kit



Layout A. 1753 mm B. 810 mm C. 748 mm

18" BAND SAW





Technical Specification

Description	BS-450E	
Blade Length	3886 mm	
Blade Width	6-33 mm	
Blade Speed	400/900 m/min	
Max Depth of Cut	330 mm	
Throat Width	447 mm	
Table Size	546 x 400 mm	
Table Tilt	-5-45°	
Bandwheel Diameter	450 mm	
Motor Power Output	2 HP	
Extractor Port Diameter	2 x 100 mm	

*Specifications are subjected to change without notice.



Reliable dual support blade tension system



Side mounted dust post with zero clearance insert provides efficient vacuuming



Quick blade tension release



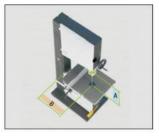
Gear drive table trunnion with quick looking mechanism

OPTIONAL ACCESSORIES



Miter Gauge

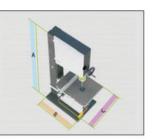
DIMENSION



Key Capacity A. Max Depth of Cut 330 mm B. Throat Width 447 mm



Wheel Kit



Layout A. 1910 mm B. 958 mm C. 665 mm



CNC 6-SIDED DRILLING MACHINE





Salient Features

- Nanxing has invested hundreds of millions for taking in 500 world best CNC and robot machines for metal works, making its production ranked No. 1 in thewoodworking machinery industry. SOP professional assemble lines.
- Powerful SYNTECH CNC CONTROL SYSTEM equipped with specialist software to runfor high process efficiency and easy operation, the fastest in the field.
- Adapt 7 kinds of file format and common furniture design software.
- Customer Reference: 30+ countries; 2000+ machines



Technical Specification

Description		NCB 612	NCB 612S	NCB 612DXT
Total Power		18.03KW	19.75KW	23.93 KW
Machine Size		6,150*2,273*2,325 mm	6,150*2,273*2,325 mm	6,150*2,806*2,325 mm
Power Supply		415V/50Hz	415V/50Hz	415V/50Hz
Air Supply		0.6-0.7 MPa	0.6-0.7 MPa	0.6-0.7 MPa
Total Weight		3,200 Kg.	3,200 Kg.	3,850 Kg.
Controlsystem	Brand	SYNTEC	SYNTEC	SYNTEC
	Length	200-3,000 mm	200-3,000 mm	200-3,000 mm
Panel Size	Width	30-1,200 mm	30-1,200 mm (Sawblade:30-1100)	30-1,200 mm
	Thickness	10-60 mm	10-60 mm	10-60 mm
	(X/U) Axis	135 m/min	135 m/min	135 m/min
Max. Traveling Speed	Yaxis	75 m/min	75 m/min	75 m/min
Speed	Zaxis	30 m/min	30 m/min	30 m/min
	X Axis	Rack and Pinion	Rack and Pinion	Rack and Pinion
Transmission Mode	Y Axis	Rack and Pinion	Rack and Pinion	Rack and Pinion
Woue	Z Axis	Ball Screw	Ball Screw	Ball Screw
	Material	HPL+Steel	HPL+Steel	HPL+Steel
Working Table	Table Size	2,150 x 600	2,150 x 600	2,150 x 600
	Height	960 mm	960 mm	960 mm
	Drilling Block Qty	Top1; Bottom 1	Top1; Bottom 1	Top1; Bottom 1
	Vert. Drillsqty(top)	18	18	18 *2
	Horiz.Drillsqty(top)	X:6+Y:4	X:6+Y:4	X:6x2 +Y:4x2
Drilling Blooks	Vert.Drillsqty(Bottom)	9	9	9
Drilling Blocks	Maxdrilldiameter	Ф35 mm	Ф35 mm	Ф35 mm
	Drillspacing	32 mm	32 mm	32 mm
	Rotationspeed	5000 RPM	5000 RPM	5000 RPM
	Shankdiameter	Φ10 mm	Ф10 mm	Ф10 mm
	Power	-	1.7kw	-
Saw Blade	Size	-	Φ100*Φ22*64	-
	Processing Range	-	50-1200 mm	-
Main Spindle	Qty	Top1 Bottom 1	Top1 Bottom 1	Top1 Bottom 1
iviain spinule	Power	3.5 kw × 2	3.5 kw × 2	5.5 Kw*1, 3.5 Kw*1
	Qty	2	2	
Dust Collector	Diameter	Top 200 mm×1 Lower 125 mm×1	Top 150 mm×1 Lower 125 mm×1	Top 200 mm×1 Lower 125 mm×1
	Speed	≥28m/min	≥28m/min	≥28m/min



NCG-2812E

CNC NESTING MACHINE

Nanxing

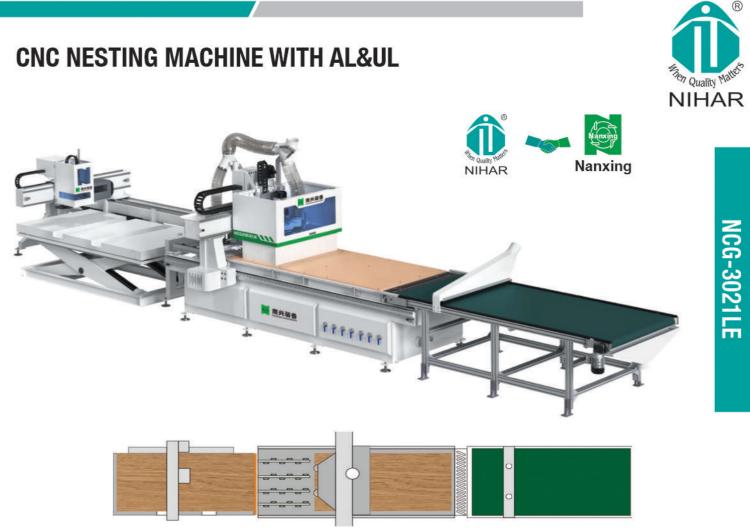


Technical Specification

Description	NCG-2812E		
Control System	SYNTEC		
Maultine Denes	X-axis: 2800 mm	Y-axis: 1220 mm	
Working Range	Z-axis: 50 mm		
Working Table	Size:2, 800 × 1,220 mm	Height: 950 mm	
May Traveline Coord	X-axis: 100m/min	Y-axis: 100m/min	
Max. Traveling Speed	Z-axis: 20m/min		
Main. Spindle	Quantity: 1		
	Power: 9kW	Rotating Speed 24,000 RPM	
	Tool Holder Type: ISO30	24,000 11110	
ATC	Line Tool Changer with 12 Slots		
Vacuum Pump	Quantity: 2		
	Power: 7.5kW	Suction flowrate: 250m ³ /ł	
Dustextraction	Outlet: Φ150 mm*1 Φ125 mm*1	Speed Required: 28m/s	
Air Supply	Air Pressure Required 6~7kg/cm ²		
Power Supply	Voltage: 415V	Frequency:50Hz	
Total Power	23 kW		
Floor Space	L × W × H: 4,220 × 2,270 × 2,500 mm		
Net Weight	2,500kg		

Salient Features

NCG2812E is a CNC machine made flexibly easy for sizing and drilling, it is usable for 4x8'and 4x9' panel. The machine has completed with drilling, grooving, cutting panel in line and shape. With this type of processing work can save space, labor force but without compromise in accuracy and efficiency.



Auto load with labeling

CNC machining centre

Auto unloading

Technical Specification

Description	NCG-3021LE		
Control System	SYNTEC		
Working Range	X-axis: 3000 mm	Y-axis: 2100 mm	
	Z-axis: 50 mm		
Working Table	Size: 3,000 × 2,100 mm	Height: 1010 mm (with 70mm feet	
	X-axis: 100m/min	Y-axis: 100m/min	
Max. Traveling Speed	Z-axis: 20m/min		
Main. Spindle	Quantity: 1		
	Power: 9kW	Rotating Speed 24,000 RPM	
	Tool Holder Type: ISO30	24,000 11 10	
ATC	Line Tool Changer with 12 Slots Servo Control		
N/ D	Quantity: 2		
Vacuum Pump	Power: 7.5kW	Suction flowrate: 250m ³ /h	
Dustextraction	Outlet: Φ150 mm*1 Φ125 mm*3	Speed Required: 28m/s	
Air Supply	Air Pressure Required 6~7kg/cm ²		
Power Supply	Voltage: 415V	Frequency: 50Hz	
Total Power	41.5 kW		
Floor Space	L × W × H: 13,900 × 3,260 × 2,600 mm		
Net Weight	7,700kg		

Salient Features

NCG3021LE is a CNC machine made flexibly easy for sizing and drilling, it is usable for different panel size. The machine has completed with labeling, infeed, drilling, grooving, cutting panel in line and shape, and unloading. This means the combination of automation, intelligence, and IT in production. Open port is equipped to link with furniture software in following the preset data for processing work. With this type of processing work can save labor force but without compromise in accuracy and efficiency.



THROUGH FEED EDGE BANDER







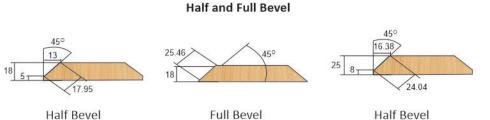


Technical Specification

Description	NB-5X	
Panel Length	≥150 mm	
Panel Width	≥120 mm	
Mini. Panel Size	150 × 120 mm	
Panel Thickness	15-25 mm	
Edge Tape Thickness	0.6-2mm (Half inclined) 0.6-2mm (Full inclined)	
Feeding Speed	14/16m/min	
Dust Collector	φ125 mm × 6	
Total Power	33kw	
Overall Dimension	7700 × 1050 × 1650 mm	
Net Weight	3000kg	

Salient Features

With the NB5X you can create on trend cabinet switha'fingerpull' profile design. This eliminates the need for additional hardware such as handles. Create angled or inclined edging with twin diamond cutter sand twin glue station



THROUGH FEED EDGE BANDER





















Bevel Pre-Milling Straight Pre-Milling

Pre-Heating Tape Grooving

Glue Pot

Tape Press

Snipping



End Trimming

Rough Trimming

Corner Trimming Fine Trimming

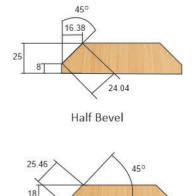


Pneumatic Flat Scraping



Technical Specification

Description	NB-7X	
Min Workpiece Size	150 x 120mm	
Edge Tape Thickness	0.6-2 mm	
Straight Surface Banding Thickness	9-50 mm	
Inclined & Straight Surface Edge Banding Thickness	15-25 mm	
Full Inclined Surface Edge Banding Thickness	15-25 mm	
Feeding Speed	14m/min, 24m/min	
Total Power	42kw	
Overall Dimension	9800 x 1050 x 1650 mm	
Net Weight	3900kg	

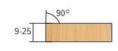


Fully Bevel

13 18 17.95

45°





Fully Straight



NBC-332S

THROUGH FEED EDGE BANDER

NIHAR

Nanxing



A



Salient Features

Feeding, gluing, snipping, end trimming, fine trimming, scrapping, buffing work could be done automatically in one process. Fast processing, save time, save space, simple operation, and save money. Total length of machine is 3900mm

MANUAL EDGE BANDER



Technical Specification

Description	NBC-332S	
Panel Length	≥120 mm	
Panel Width	≥60 mm	
Mini. Panel Size	120×60 mm	
Panel Thickness	9-60 mm	
Edge Tape Thickness	0.4-3 mm	
Feeding Speed	16/20/24m/min	
Power Supply	415 V; 50 Hz	
Air Pressure Required	0.7 MPa	
Operation System	7" Touch Screen	
Dust Collector	Φ125mm × 2	
Total Power	10.8 kW	
Overall Dimension	3900 x 785 x 1440 mm	
Approx. Weight	2,100 kg	

*Specifications are subjected to change without notice.

Technical Specification

Description	MF-80S	
Edge Tape Width	10-80 mm	
Edge Tape Thickness	0.3-3 mm	
Minimum radius of surface	20 mm	
Feeding Speed	1-18m/min	
Heating Power	2.2 kw	
Motor power	0.2 kw	
Total power	2.5 kW	
Overall dimension	1800 x 1120 x 1150 mm	
Net weight	310kg	



- Saw carriage by 2kw servo motor and moved viarack and piniona utomatically moved to fit based on the width of panel, reduces travel distance. Max cuttings peed upto 90m/min,back ward speed upto120m/min.
- Pressure beam automatically self-adjusted according to the total height of panels, to shorten the travel range, hence higher efficiency.
 Powerful software so easy to use, including managing the work process with detailed reports, simulating
- cutting patterns, showing any error message, printing bar code and many more advantages, alsouser-friendlyHMI, making whole machine much reliable.

Description		NPC 280	NPC 330	NPC 380
Cutting	Max. cutting length	2780 mm	3270 mm	3800 mm
	Max. cutting thickness	90 mm	90 mm	90 mm
Main Saw	Motor power	15 kw	15 kw	15 kw
	Rotating speed	3910 RPM/min	3910 RPM/min	4500 RPM/min
	Saw blade diameter	Φ380 mm (max Φ400)	Ф380 mm (max Ф400)	Φ380 mm (max Φ400)
	Saw blade shaft diameter	Ф60 mm	Ф60 mm	Ф60 mm
Scoring Saw	Motor power	2.2 Kw	2.2 Kw	2.2 Kw
	Rotating speed	4,300 RPM/min	4,300 RPM/min	4,300 RPM/min
	Saw blade diameter	Ф200 mm	Ф200 mm	Ф200 mm
	Saw blade shaft diameter	Φ45 mm	Φ45 mm	Φ45 mm
Saw Carriage	Motor power	2 Kw	2 Kw	2 Kw
	Forward speed	90 m/min	90 m/min	90 m/min
	Backward speed	120 m/min	120 m/min	120 m/min
Feeding	Automatic feeding motor	2 Kw	2 Kw	2 Kw
	Max. feeding speed	85 m/min	85 m/min	85 m/min
IPC	15" Windows 7	USB port: 4 pcs	USB port: 4 pcs	USB port: 4 pcs
Float Table Blower	Motor Power	2.2 Kw	2.2 Kw	2.2 Kw
Air Requirement	0.6 MPa			
Dust Extraction	Φ150 mm*3	28 m/min	28 m/min	28 m/min
Power Supply	AC3P 415V/50Hz			
Total Power	23.5 Kw			
Overall Size	L x W x H	6400 x 4995 x 1830 mm	6900 x 5495 x 1830 mm	7400 x 5900 x 1800 mm
Total Weight	Kg	4800 Kg	5300 Kg	6600 kg

Technical Specification



SLIDING TABLE SAW





Salient Features

Sliding table saw MJ1132F makes panel cutting easy and flexible. Powerful saw motor, easy running sliding table, precise guiding board and tilt adjustment. Heigh to saw blade can be adjusted electrically, main saw blade rotating speed upto 5200 RMP and max. cutting length 3100 mm. You could use to cut all sorts of panels through simple operation just as your requirements.

Technical Specification

Description	MJ-1132F	MJ-1132F	
	Max. Cutting Length	3100 mm	
Cutting	0°Max. Cutting Thickness	100 mm	
	45°Max. Cutting Thickness	70 mm	
Malanau	Speed	3800/5200 RPM	
Mainsaw	Motor	5.5kw	
Scoring	Speed	9000 RPM	
	Motor	1.1kw	
Sawbladetilting		0-45°	
Dustcollection		φ120 mm	
Total Power		6.6kw	
Dimension		3300 × 3370 × 1200 mm	
Net Weight		785kg	

*Specifications are subjected to change without notice



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